



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA6A-400
Job Sheet 178781



Part No: SWA6A-400

Job Qty: 20 ea *12*

Part Name: Thrust Washer



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA6A-400 Rev2 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	6/28/18	6/28/18	0.00	0.00	Start Up Machining-3		
110	Mori Seiki	20 pcs	6/28/18	6/28/18	0.00	5.00	MORI SL2500Y		
120	QC	20 pcs	6/28/18	6/28/18	0.00	0.00	QC2		
130	QC	20 pcs	6/28/18	6/28/18	0.00	0.00	QC8		
140	Packaging	20 pcs	6/28/18	6/28/18	0.00	0.00	Packaging3		
150	QC21-SA	20 Ea	6/28/18	6/28/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FB708 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRONZE-C63000-R2.250	Bronze C63000 Round Bar 2.250"	.5400 ft (.027 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-BRONZE-C63000-R2.250	1	1	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 1:23 PM dart.lajeunesse.marie



Container No: S083628



Part: SWA6A - 400

Job No: 178781

Serial No/Batch: S083628

Revision: 2

Inspector:

Exp Date:

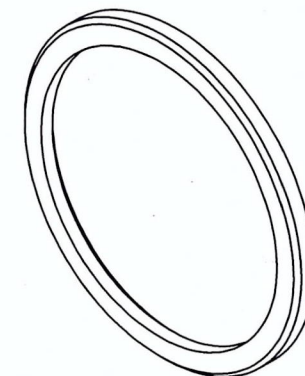
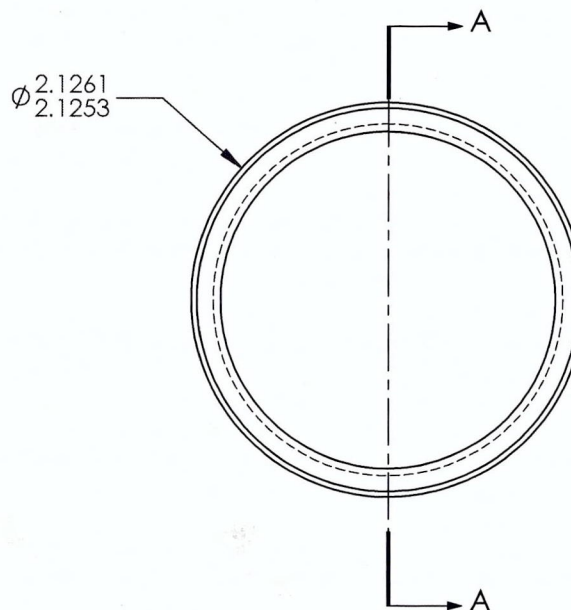
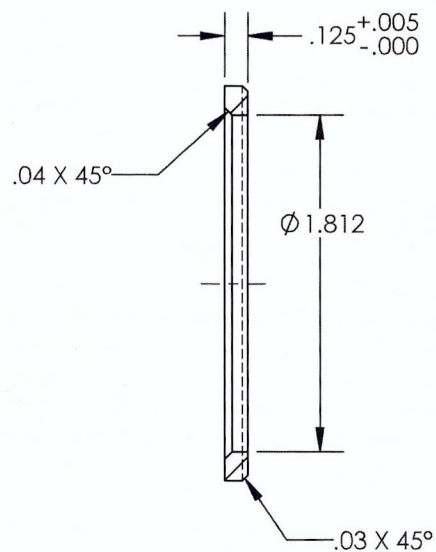
Instructions:

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Date: 06/25/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	11/19/2012	JAG
2	CH'D TOL. ON OD FROM 2.125+/.001/-/.001	11/19/2012	JAG



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RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 17878145
1806-07

RED BARN MACHINE	
TITLE THRUST WASHER	
DWG NO. SWA6A-400	REV 2
MAT'L AL-BRONZE 630	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/4/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA6A-400	1	THRUST WASHER	AL-BRONZE 630	Ø2-1/4 X 1/4

